



Information Sheet

Manufacturer-Related Product Qualification for permanent way components (HPQ)

(According to list of permanent way products subject to quality inspection)
Edition 01.02.2026

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2. List of abbreviations

Adb	Order data sheet
AT	Working day
AV	Order management
DB AG	Deutsche Bahn AG
DBS	Deutsche Bahn standard
DIN	Deutsches Institut für Normung (German Institute for Standardisation)
EBA	Federal Railway Authority
EN	European standards
HPQ	Manufacturer-related product qualification
ISO	International Organisation for Standardisation
LgP	List of products subject to quality inspection
OPI	Quality test engineer
QM	Quality management
QS	Quality Assurance
Ril	Guideline
RO	Permanent way guidelines
RÜ	Regular inspection
SVP	Sleeper tie plates
TAN	Transaction number
TM	Technical bulletin
UAN	Subcontractor
UIC	(French) Union International des Chemins de Fer (International Union of Railways)
WPK	Internal production control
NDT	Non-destructive testing

The bar on the left means: Changes compared to the last version!

All DBS (Deutsche Bahn Standards) have been given new numbers.
For example, the DBS are now called: DBS 918 143 >>> DBS 889.0143 (see page 17)

In the infrastructure quality assurance documents, e.g. certificates, the previous designations will be retained until they expire.

You will find an overview of the old and new designations in the overview on page 17 (see HPQ / HPQ Superstructure material).

3. Foreword

This Regulation forms the basis of the HPQ for Deutsche Bahn AG by the Infrastructure Products Quality Assurance Dept. for permanent way components.

4. Purpose and objective

The HPQ is required as part of the Deutsche Bahn AG quality policy in railway-specific technical regulations such as TL, UIC, Guideline, list of permanent way products subject to quality inspection and other provisions.

The HPQ qualifies the manufacturer to produce the respective products.

The design and production rules are set out in various TL (see under 17. Appendix A), Guidelines, DB standard drawings and other standards and regulations marked by cross-references.

This manufacturer-related product qualification aims to ensure that only manufacturers supply products to DB AG (directly or indirectly) that can guarantee DB AG's high requirements for safety, reliability and process capability.

5. Application for HPQ via the Deutsche Bahn AG supplier portal

The HPQ can be applied for via the following link.

www.deutschebahn.com/beantragung-hpq

After sending the application, the applicant will receive an e-mail confirmation of receipt with a TAN number assigned to the order.

The responsible test engineer from DB AG's quality assurance department then prepares a cost quotation. Once the offer has been accepted and the costs have been confirmed, the HPQ begins.

To add documents or information at a later date, send an e-mail to qs-postfach@deutschebahn.com and state 'TAN no.' in the subject line.

Important!

The subject line should include as a reference the 'TANXXXXXX' number assigned to you. In this way, all the information will be clearly assigned to the application you submitted for the HPQ.

The transferred documents or the documents to be submitted during the qualification process shall be submitted in digital format in German or in two languages (German and national language).

The audit language is German.

The applicant shall send the documents below as files:

- Certificates (ISO 9001, etc.)
- Approvals and releases
- Documents as per item 15

Possible qualifications as per DBS can be found in Appendix A to the information sheet.

6. Requirements, restrictions, discontinuation, withdrawal of HPQ

6.1 Requirements:

- Completeness and legibility of the application documents
- Qualified processes available on the manufacturer's premises
- Personnel and technical requirements fulfilled by the manufacturer and documented process descriptions, implementation and work instructions.
- Completely filled out checklists for the HPQ
- Completeness of signatures on application documents and commissioning implementation of HPQ following manufacturer's consent to the quotation

6.2 Restrictions and changes:

- Withdrawal or change of the person(s) nominated to perform the tasks to implement the HPQ requirements as well as changes of key pre-construction information to achieve the HPQ shall be notified in good time to Deutsche Bahn AG, Infrastructure Products Quality Assurance. This may/will cause a renewed chargeable audit where applicable.
- In the case of a change of owner.
- The HPQ owner shall notify any changes. The re-registration of the HPQ certificate shall be audited and, if necessary, the HPQ holder shall apply for such re-registration.
- Decisive technological changes in the production process must be notified. Deutsche Bahn AG reserves the right to review these changes in conjunction with a renewal of the HPQ.

6.3 Discontinuation of HPQ:

- If doubts arise regarding the manufacturer's quality capability during the HPQ process or the QM documentation is implemented inadequately, the HPQ process may be interrupted or discontinued. The applicant shall reimburse any expenditure incurred thus far by Deutsche Bahn AG Quality Assurance (see declaration of cost assumption in the application).
- Inadequate preparation of the field test by the applicant including the process descriptions, documents and records to be submitted for the field test.
- Lack of cooperation on the part of the applicant during the preparation and implementation of the HPQ process.

6.4 Removal of HPQ:

- This qualification can be withdrawn, extended or restricted at any time with immediate effect and without compensation if the conditions under which the qualification was granted have changed or if the provisions of this certificate are not met.
- In case of a withdrawal of the HPQ, the manufacturer is obliged to immediately remove all publicly issued valid HPQ certificates including any references to their ownership. (The foregoing shall also apply to homepages).
- Should doubts arise regarding the manufacturer's suitability, and/or the manufacturer (HPQ holder) does not fulfil quality requirements for the project/the products as per the requirements, Deutsche Bahn AG, Infrastructure Products Quality Assurance, reserves the right to carry out at any time unannounced chargeable audits or may remove the qualification in the validity period.
- If the manufacturer violates important conditions of this qualification or fails to cooperate during the validity for the purposes of this qualification, the qualification may be removed in the validity period.
- This also applies to any downstream production that is part of the HPQ, such as coatings or machining. As such, the applicant is fully responsible for the downstream processes in this case.

8. Scheduling

The overview provides guidance. The start of processing of the application documents by Deutsche Bahn AG, Infrastructure Products Quality Assurance, is geared to the receipt of the complete, auditable application documents. The processing deadlines may be reduced or extended for extraordinary and/or justified cause. The applicant shall not be entitled to compliance with the specified deadlines.

Work step (e.g.)	Processing times/activities	
	Applicant	QA DB AG
Submit an application for HPQ in the supplier portal under Quality Assurance Procurement Infrastructure www.deutschebahn.com/beantragung-hpq	at least 40 working days before expiry of an existing HPQ	
Send acknowledgement of receipt with TAN number to applicant		Immediately after application receipt
Put together quotation and send to the applicant		10 working days after receipt of order data sheet
Send quotation confirmation with cost assumption declaration to DB AG Quality Assurance	10 working days after receipt of quotation	
Check application documents for completeness, notify applicant		15 working days after receipt of cost assumption declaration
Post-processing/supplementing of application documents	15 working days after DB AG QA notifies the applicant	
Receipt of complete application documents, start of document check and preparation of field test		15 working days after receipt of subsequently filed documents
Field test for each production location (Outward and return journeys or interim periods not included)		1 – 2 working days
Completion of field test for each production location, prepare HPQ certificates + billing, reporting of results (subject to external test results as per DBS)		10 working days after completion of field test
Send the HPQ certificates and invoices to applicant, publication on the internet.		15 working days after conclusion of field test
Notification by the applicant that findings from the field test have been processed	3 months after the date of the field test	
Notification to DB AG QA of changes regarding pre-construction information for the conducted HPQ process	Immediately (within max. 5 working days)	
Notification/deadline coordination for regular inspection, extension or renewal of the HPQ to/with DB AG QA	2 months (before expiry of deadline or validity of HPQ)	
Removal of HPQ certificates in the case of withdrawal/return or removal of the HPQ and all publicly issued valid certificates and references to their ownership by HPQ holder.	Immediately after announcement (after withdrawal/return or removal of HPQ)	

9. HPQ elements

9.1 Process audit (main element of qualification)

- Review of implementation of requirements of the TL (old DBS) as amended from time to time in the manufacturer's QMS (on-site at the production site) in accordance with the desired scope, and corresponding HR and material resources.

9.2 Product test (if necessary, marking for the external test/affix stamp)

- Substance quality check of production documents (QA scheduling, workshop scheduling)
- Analysis of existing test documents/qualifications tests/external tests

9.3 Component test, operating tests, if required. (see note re. item 8)

- The requirements for the specified elements are based on the additional requirements of various permanent way guidelines and the DBS as amended from time to time.
- The individual elements are each processed, analysed and combined into a final result using checklist A Superstructure and civil engineering components (general) and the respective valid, specific checklists B.

9.4 First article inspection/qualification test

- The tests must be carried out in accordance with the relevant specifications of the applicable DBS, guidelines, UIC standards, drawings or other DB regulations.
- Transfer of the corresponding results to checklist B A02 Product tests.

10. Certificate

The manufacturer receives a certificate in the event of a passed HPQ (see Appendix D) with scope and validity period of the HPQ and corresponding products. The certificate can be ordered in other languages as a chargeable option using the HPQ order data sheet.

Each manufacturer's HPQ status is published in the DB AG supplier portal.

➔ Deutsche Bahn AG supplier portal - overview of qualified suppliers

<https://www.deutschebahn.com/qstatus-lieferanten>

If the qualification is withdrawn (cf. point 6.4), the manufacturer shall immediately remove all copies of the HPQ certificates issued to the public and their references to their possession.

11. Scope

The scope of application is based on the decisive capacities of the company's infra-structure, e.g. production facilities such as moulding lines, rolling mills or the product range of the company.

At the request of the manufacturer, the scope of the HPQ can be extended or changed if the prerequisites for the manufacturer-related product qualification continue to be met. The necessary measures are to be determined in each individual case.

12. Validity period

The validity period of the HPQ is 3 years. An HPQ can be extended once for a further 3 years if the manufacturer is a direct supplier of Deutsche Bahn AG. After that, a new qualification must be carried out. During the period of validity, inspections of the requirements can be carried out. During the period of validity, regular inspections are carried out by the respective customers according to the valid product list in the corresponding number.

A review of the requirements is carried out if, for example, the requirements have changed. At least two months before the expiry of the validity of the HPQ, the manufacturer shall coordinate the corresponding dates and modalities of an extension with Deutsche Bahn AG, Quality Assurance Products Infrastructure.

In the case of a change of owner an existing qualification may be transferred to another company providing a corresponding application has been submitted. The content and the conditions that led to the qualification shall not have changed for the transfer to take place.

If no application for re-qualification is submitted after the expiry of the HPQ, the HPQ loses its validity and expires.

In the event of a change of ownership, an existing qualification can be transferred to another company, provided that a corresponding application has been submitted. The prerequisite is that the corresponding content and the conditions that led to the qualification have not changed.

13. Review of requirements

Requirements are reviewed based on the following principles:

Within the scope of the initial qualification for manufacturer-related product qualification, a repeat test is planned after 3 years. If regular inspections by Deutsche Bahn AG take place within this period (only in the case of direct contractual partners) and the prerequisites for HPQ have not changed, a one-time extension for a further 3 years can take place.

If the manufacturer is not subject to the direct regular inspections by Deutsche Bahn AG, but to those of another contractual partner, no extension is possible after 3 years, but a new HPQ at the production site is required.

If the requirements for the HPQ have changed during the validity cycle, the validity of the HPQ can be restored by a review of the requirements, if necessary by a new HPQ procedure. The changes shall be notified by the HPQ holder in a timely manner. The expenses for the review of the requirements etc. shall be borne by the holder of the HPQ.

For special reasons, a review of the requirements can be carried out at the request of the HPQ holder or at the request of Deutsche Bahn AG, Quality Assurance Products Infrastructure. The costs, according to the offer of Deutsche Bahn AG, Quality Assurance Products Infrastructure, shall be borne by the holder of the HPQ.

14. Costs

The manufacturer declares that he is prepared to bear the costs incurred by Deutsche Bahn AG, Quality Assurance Products Infrastructure, for the performance of the HPQ and the costs associated with the acceptance of the offer.

Costs for tests in external testing laboratories are to be borne by the applicant, even if these are required in the applicable regulations. The contractual relationship for this exists only between the applicant and the testing facility.

Costs for the participation of employees from DB InfraGO AG's Technology division in an HPQ must be agreed independently with them.

Note:

DB InfraGO AG employees must be involved in some HPQs at the request of the Quality Assurance department.

This assignment is made directly between the supplier and DB InfraGO AG.

If the application is not accepted due to missing prerequisites and/or not submitted documents, the manufacturer shall reimburse the expenses incurred to date to the Quality Assurance Division of Deutsche Bahn AG.

The costs consist of the expenses for the preparation, implementation and follow-up of the HPQ. These include organisational work, the inspection effort of the quality inspection engineer(s) and any specialist auditors, as well as costs from travel.

Furthermore, they include the costs for the preparation of the certificate and for the publication of the HPQ status.

The costs for all tests, also at external laboratories named by Deutsche Bahn AG or other accredited test laboratories within the framework of the HPQ procedure, are also to be borne by the manufacturer. However, these are to be negotiated separately with the respective laboratory.

14.1 Calculation of the HPQ

■ Deutsche Bahn AG prices, Infrastructure Products Quality Assurance (as of 01/2026)

	Hourly rate	Flat rate
Preparation of field test/HPQ, drafting or having someone draft documents, verification of documentation, process planning, coordination with authorities, organisational units, etc...	EUR 136.40	-
Travel time outward journey	EUR 136.40	-
Performance of field test/HPQ Review of implementation of the regulation requirements in the manufacturer's QMS, the relevant HR and material resources, in accordance with the scope desired by you.	EUR 136.40	-
Travel time return journey	EUR 136.40	-
Field test/HPQ follow-up Drafting or having someone draft reports, documents, supporting documentation, etc.	EUR 136.40	-
Order management/issue of HPQ certificate (German)	-	EUR 366.80
Additional issue of certificate (foreign language 1)	-	EUR 217.20
Additional issue of certificate (foreign language 2)	-	EUR 217.20
Order management/qualification renewal without audit (flat rate)	-	EUR 366.80
Travel expenses auditor/co-auditor**		
- Number of days of travel outward + return journey		
- Number of interim days on-site		
- Number of overnight stays (flat rate)		
- Overnight stay with receipt		
Other costs		
- Transfer		
- Flight		
- Parking		
- Hire car		
- Visa		

** Length of absence 24 hours per calendar day and country as per tax law

Outward/return journey + HPQ Germany 2-3 days, with 10 h/d	approx. 2500-3600 €	
Outward/rtn jny + HPQ outside Germany 3-4 days, with 10 h/d	approx. 3600-5000 €	
Preparation/report approx. 3 h	approx. 300 €	
Order management Berlin flat rate	366.80 €	
Travel expenses (flight, hotel, daily allowance)	Dependent on journey*	

* as per Deutsche Bahn AG travel expenses guidelines

14.2 Cost optimisation by the manufacturer

- High-quality preparation of HPQ (such as completed checklists, good audit organisation)
- Timely provisioning of products for testing
- Direct assumption of hotel/transfer costs (except flight) In accordance with Deutsche Bahn AG compliance guideline

14.3 Cost optimisation by Deutsche Bahn AG Quality Assurance Dept.

- Optimisation/combination with other company visits (if possible)
- Selection of the cheapest means of transport taking into account working time allowed under labour law

15. Document audit and field test

The documents below shall be submitted for the HPQ audit:

- Organisational structure, organisational chart, responsibilities
- Manufacturer qualifications, certificates, Pre-qualifications, and similar
- Overview of personnel qualifications - welding, NDT, corrosion control
- Documented provisions regarding order processing, preparation, production, control, acceptance, quality assurance, documentation and supply, etc. for DBAG or its suppliers
- Documented provisions Technical Board/Design (design test, material ordering, goods received, marking, traceability, etc.)
- Details on organisation and content of internal production control, if necessary, welding schedule (sample), overview of existing process tests
- If necessary, documented provisions regarding welding production (off-site production)
- Documented provisions regarding NDT

16. Product tests

16.1. Purpose and objective

As part of the HPQ, product tests are also performed which are described in accordance with the specifications in the DBS as amended from time to time. These tests shall be agreed beforehand between the manufacturer and Quality Assurance.

New-part tests may also be required as part of an existing HPQ. The manufacturer shall be responsible for conducting these in-house or in an external, accredited testing laboratory. For this purpose, coordination with DB AG QA is required beforehand. If a manufacturer has already manufactured similar products, the quality test engineer shall be responsible for deciding whether Deutsche Bahn AG, Infrastructure Products Quality Assurance accompanies these tests or not.*

**Example: If a foundry already manufactures various types of baseplates, under certain circumstances there may be no need for the quality test engineer to be present during the new-part test (including first article inspection). If, however, new products (flat fish-plates) or similar yet more complicated parts are cast (support block plates, slide baseplates), the quality test engineer may need to be present. This shall, however, be notified and the test results submitted or sent upon completion of the report.*

In the case of new types of tension clamps, large turnout parts or other products, where special regulations exist in the respective valid TL, these always have priority.

All applications and forms are annexed to this information sheet.

16.2 Application documents, content and scope of the HPQ

The requirements, contents and scopes listed in the information sheet Manufacturer-related Product Qualification for the application, performance and completion of the HPQ apply in full insofar as they are relevant.


If the applicant has any ambiguities or doubts about the effectiveness of individual points, the applicant must clarify these with Deutsche Bahn AG's QA when submitting the application before the start of the operational test. The decisions of the Quality Assurance of Deutsche Bahn AG are binding.

All applications and forms are annexes to this information sheet.

16.3 Approval as a welding shop in accordance with Ril 826.2050 for the welding of rail materials or in accordance with Ril 826.2020 for the welding of other superstructure components

If approval as a welding shop is required for the HPQ, a corresponding approval by the Superstructure Welding Technology Division of DB Netz AG is necessary.



This is to be applied for here by means of application 826.2050V1:

DB InfraGO AG
Beauftragte für Oberbauschweißtechnik der DB InfraGO AG  Dr. Sonja Arnsfeld
Adam-Riese-Straße 11-13 +49 152 33196921
60327 Frankfurt/M
E-Mail: schienentechnik@deutschebahn.com

16.4 Approval as NDT inspection body

(applies to switch plants, rail welding plants if applicable)

For approval as a NDT inspection body, the application shall be submitted to:

DB InfraGO AG
Leiter Schienentechnik  Guido Hanspach
Beauftragter für Zerstörungsfreie Prüfung der DB InfraGo AG  +49 30 29745374
Caroline-Michaelis-Straße 5-11 +49 152 33354132
10115 Berlin
E-Mail: schienentechnik@deutschebahn.com

The following documents must be enclosed with the application:

- Proof of qualification of the test supervisor
- Proof of qualification of the auditors
- Type of company

16.5 Internal production control and quality requirements

The company shall provide documentary evidence of the following:

- An internal production control system
- Fulfilment of quality requirements as per DIN EN ISO 9001 through corresponding process descriptions and their application and implementation
- Existence of the DBS as amended from time to time in the national language and as an original
- Required DB drawings and/or valid plant drawings with corresponding references to the DB drawings**

** Note: Reference to the DB drawing as amended from time to time with the corresponding index is required on the plant drawings.

16.6. Certificate of conformity

16.6.1 QS mark

- The QS mark will be introduced starting on January 1st, 2022. It certifies that the supplier and / or manufacturer fulfills the manufacturing and delivery conditions of the Deutsche Bahn AG products listed in the product list and is monitored by the Quality Assurance Procurement department.
- It shall be sent to the supplier in connection with the HPQ and/or quality classification and shall at least be affixed to the delivery note. It may also be affixed to the packaging or the product.
- It is not necessary to send the 3.1 certificates to the construction site if the QS mark is used. If necessary, however, the 3.1 certificates must be sent to the client or the user of the systems or the documents must be inspected.



16.6.2 U - EBA - symbol

- Based on the administrative regulation BAU of the Federal Railway Authority (EBA), the U-EBA mark must be affixed to the construction product, the packaging or the delivery note, thus confirming that the construction product supplied by it complies with the railway-specific construction rules lists of the EBA, the approval or the approval corresponds in individual cases.
- This applies to all products that the EBA approved after 1994.



16.6.3 CE mark

- In the case of ballast, the delivery applies in accordance with EN 13 450 with the CE mark. Upon request by the customer, the 3.1 certificates must be submitted free of charge.


 01234			CE-Konformitätskennzeichnung, bestehend aus dem in der Richtlinie 93/168/EWG angegebenen „CE“-Symbol
Any Co Ltd, P.O. Box 21, B-1050 02 0123-CPD-0456			Kennnummer der Zertifizierungsstelle Name oder Kennzeichen und eingetragene Anschrift des Herstellers
EN 13450 Gesteinskörnungen für Gleisschotter			die letzten beiden Ziffern des Jahres, in dem das Kennzeichen angebracht wurde
Konform	Kategorie	(z. B. F _{1,3})	Nummer des EU-Zertifikats
Korngröße	Bezeichnung	(<i>μ</i> & <i>D</i>) &	Nummer der Europäischen Norm
Rohdichte	Kategorie	(z. B., B)	
	Sollwert	(Mg/m ³)	
Widerstand gegen Zertrümmerung	Kategorie	(z. B., LA ₁₀ 18)	
Abriebwiderstand	Kategorie	(z. B., M ₁₀ RB 5)	
Reinheit	Kategorie	(z. B., B)	
Freisetzung gefährlicher Substanzen	z. B. Substanz X: 0,2 μm ³		
Frost-Tau-Wechsel-Beständigkeit	Sollwert	(F oder MS)	Beschreibung des Produktes und Angaben zum Produkt und den Vorschriften unterliegenden Merkmalen
Verwitterungsbeständigkeit	Sollwert	(SB)	

Bild ZA.1 - Beispiel für die Angaben zur CE-Kennzeichnung von Gesteinskörnungen für Gleisschotter nach System 2+

Figure ZA.1 - Example of the information on the CE marking of aggregates for track ballast according to system 2+

17. Appendix A Technical Terms of Delivery (old: Deutsche Bahn standards)

Compilation of the
TL (Technical Terms of Delivery) (old DBS) for superstructure components

NEW German Railway Standard	ALT German Railway Standard	
DBS 889.0006	DBS 918 006	Spring washers made of steel for railways
DBS 889.0024	DBS 918 024	Steel bolts for use in permanent way
DBS 889.0025	DBS 918 025	Rolled permanent way components
DBS 889.0061	DBS 918 061	Track ballast
DBS 889.0062	DBS 918 062	Grain mixtures for base and protective layers
DBS 889.0071	DBS 918 071-1	Ballast mats to reduce ballast load
DBS 889.0120	DBS 918 120	Switches, crossings, expansion joints and rail slippers
DBS 889.0122	DBS 918 122	Reforging switch blade profiles and transition rail sections
DBS 889.0125	DBS 918 125	Forged permanent way components
DBS 889.0126	DBS 918 126	Cast permanent way components
DBS 889.0127	DBS 918 127	Rail fastenings made of spring steel
DBS 889.0141	DBS 918 141	Common crossings for switches and crossings made of bainitic grade steel
DBS 889.0142	DBS 918 142	Common crossings for switches and crossings
DBS 889.0143	DBS 918 143	Track sleepers and bearers made of concrete for ballasted track and slab track
DBS 889.0144	DBS 918 144	Unimpregnated timber sleepers
DBS 889.1451	DBS 918 145-1	Padded sleepers, sleeper pads
DBS 889.1452	DBS 918 145-2	Padded sleepers, track sleepers and bearers with sleeper pads
DBS 889.0146	DBS 918 146	Reconditioned concrete sleepers
DBS 889.0147	DBS 918 147	Sorting and reconditioning of timber sleepers
DBS 889.0235	DBS 918 235	Elastic rail pads and sandwich plates for rail fastening systems
DBS 889.2481	DBS 918 248-1	Aluminothermic welding portions for fusion welding of rails
DBS 889.2541	DBS 918 254-1	Rails; Part 1: Vignole rails from 46 kg/m
DBS 889.2542	DBS 918 254-2	Rails for switches and crossings, Part 2
DBS 889.2543	DBS 918 254-3	Rails; Part 3: Check rails
DBS 889.2551	DBS 918 255-1	Flash welded rails with stationary machinery, new and reconditioned
DBS 889.0256	DBS 918 256	Insulated rail joints
DBS 889.0280	DBS 918 280	Plastic components used in permanent way construction

The Technical Terms of Delivery (TL) listed here are available under the following link.

<https://lieferanten.deutschebahn.com/supplier/DB-needs/Quality-assurance/Quality-assurance-Infrastruc-product-qualification-HPQ--8732806>

18. Appendix B Checklists (German/English)

Checklist A	Permanent way (general)
Checklist A+B 143	Track sleepers and bearers made of concrete
Checklist A+B 146	Reconditioned sleepers made of concrete (only in German)
Checklist B 006	Spring washers
Checklist B 024	Steel bolts for use in permanent way
Checklist B 025	Rolled permanent way components
Checklist B 061	Track ballast (only in German)
Checklist B 122	Switch rail reforging
Checklist B 125	Forging
Checklist B 126	Casting
Checklist B 127	Rail fastenings made of spring steel
Checklist B 145	Sleepers and sleeper tie plates with padding (incl. 145-2)
Checklist B 248	Aluminothermic welding portions
Checklist B 254	Rails (incl. 254-1, 254-2 and 254-3)
Checklist B 255	Production of rails in welding shop
Checklist B 256	Insulated rail joints
Checklist B 826	Welds in the permanent way
Checklist B H01	Timber sleepers (incl. 144, 147) (only in German)
Checklist B K01	Plastic parts in the permanent way (incl. 071, 145-1, 235 and 280)
Checklist B M01	Machining
Checklist B S01	Steel and cast iron sleepers
Checklist B W01	Switches (incl. 120, 141, 142)
Checklist B A01	Products (appendix to the certificate)
Checklist B A02	Product test

The checklists listed here are available in German and English under the following link:
HPQ Superstructure material, Checklists for superstructure

<https://lieferanten.deutschebahn.com/supplier/DB-needs/Quality-assurance/Quality-assurance-Infrastructure/Manufacturer-related-product-qualification-HPQ--8732806>

19. Appendix C Ordering addresses for other applicable regulations

TL (old DBS) according to the listing at

<https://lieferanten.deutschebahn.com/supplier/DB-needs/Quality-assurance/Quality-assurance-Infrastructure/Manufacturer-related-product-qualification-HPQ--8732806>

for download or

- through responsible Purchasing Depts or Quality Assurance

Deutsche Bahn AG
Beschaffung Infrastruktur (*Infrastructure Procurement*)
Caroline-Michaelis-Strasse 5-11,
10115 Berlin, Germany
gs-postfach@deutschebahn.com

DB Guidelines or other DB regulations chargeable

- DB InfraGO AG
Medien und Kommunikation
Informationslogistik – Kundenservice
Griesbachstr. 7
76185 Karlsruhe
Tel. 0721 938-5965, intern 972-5965
Fax 069 265-57986, intern 955-57986
dzd-bestellservice@deutschebahn.com

DB drawings (compilation only)

Drawing Database for Track and Turnout/Switches - remarks (Order)
www.deutschebahn.com/bestelladresse-zeichnungen

Drawing-Database for Tracks
www.deutschebahn.com/zeichnungsverzeichnis-gleise

Drawing-Database for Turnout/Switch UIC 60
www.deutschebahn.com/zeichnungsverzeichnis-weiche-uic-60

Drawing-Database for Turnout/Switch S 54
www.deutschebahn.com/zeichnungsverzeichnis-weiche-s54

Drawing-Database for Turnout/Switches, Crossings and Railconstructions S 49
www.deutschebahn.com/zeichnungsverzeichnis-weiche-s49

or all also on the Quality Assurance homepage at:

<https://lieferanten.deutschebahn.com/supplier/DB-needs/Quality-assurance/Qualityassurance-Infrastructure/Regulations-8732866>

Manufacturer-Related Product Qualification

for the Manufacture of Products for *the Permanent Way Components*

The Manufacturer

Company
Street
00000 Town
Country

is responsible for the production processes
XXX in accordance with DBS 889.XXXX and
mechanical processing
for the manufacture of the products

sample panel, sample large parts, sample pieces
in
Sample city, Sample country
qualified.

Manufacturer's label

Sample

The Qualification is based on:

- Application for extension of the manufacturer-related product qualification from DD.MM.YYYY
- Further bases if applicable

Restrictions, if applicable:

Period of validity of the qualification: DD.MM.YYYY

Deutsche Bahn AG
Qualitätssicherung Beschaffung Infrastruktur
(*Infrastructure Procurement Quality Assurance*)

Berlin, DD.MM.YYYY

b.p.-----

name 1

b.p.-----

name 2

